


TechDraw FT327 Heavy-Duty Drawing Compound

Emulsion, Heavy Duty

DESCRIPTION:

TechDraw FT 327 is a heavy-duty drawing compound formulated to perform a wide range of drawing and stamping operations. TechDraw FT 327's unique formulation does not contain sulfur or pigments and is easily removed with alkaline cleaners where clean surfaces are required in subsequent operations such as welding. Depending on the substrate and severity of the application TechDraw FT 327 can be used neat in severe operations such as extruding, or diluted 5:1 with water to form a stable emulsion for light stamping.

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TYPICAL PROPERTIES (NOT SPECIFICATIONS):

Appearance	White Opaque Liquid
Density (lbs/gal)	8.35
pH (concentrate)	8.5
Viscosity (cPs)	1600

FEATURES / BENEFITS:

- Imparts in process Corrosion Protection (~30 Days Indoor Storage)
- Pigment Free
- Non-Staining
- Easily Removed

MIX / APPLICATION & USE:

Always add TechDraw FT 327 to water with agitation. Dilution range is from 5-10 parts water to 1 part TechDraw FT 327. TechDraw FT 327 can be applied using spray, roll-coater, drip or brush applications. Your Fortech Customer Sales Representative will work with you on a proper dilution and mixing approach.

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HEALTH & SAFETY:

TechDraw FT 327 is available at our Brighton, Michigan facility in 55 gallon drums, 330 gallon totes, 275 gallon totes, and bulk tanker truck.

Storage And Handling: See Material Safety Data Sheet Before Use. Use at room temperature. If frozen, allow to thaw completely prior to use. Do not expose to extreme high temperature due to drum rupture. Do not pressurize drum or reuse empty container.

Non-Warranty: While the information and recommendations sent forth herein are believed to be accurate as of the date thereof, Fortech Products, Inc. makes no warranty with respect thereto and disclaims all liability for reliance therein.

Last Updated: 5/8/20